

7-081.01 Hygiene Quarter-Turn according to DIN EN 1672-2:2009

for cutout 20.1, length 20, stainless steel AISI 316 L

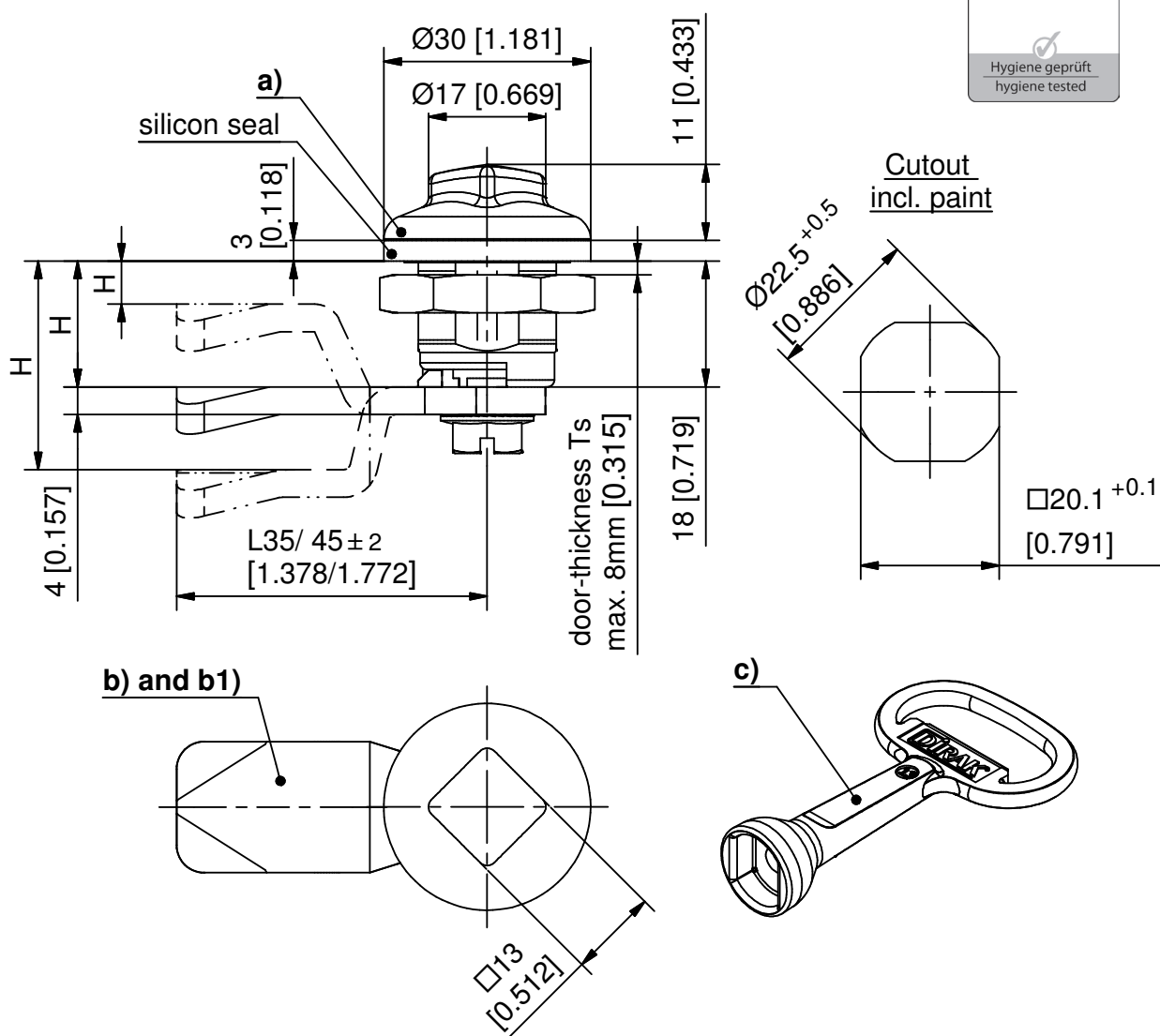
Specially developed hygiene quarter-turn (HD, Hygienic Design) with insert square 13.

- Tested according to:
GS-NV 2:2013/06 Principles for the testing of food processing machines
GS-NV 6:2013/06 Principles for the testing of hygiene requirements
Machine Ordinance
DIN EN 1672-2:2009
- DGUV Test Certificate NV 13090.
- The food sector and hygienic areas are some of the applications.
- Dirt resistant and easy to clean by means of polished surface and transition radii.
- RH or LH application.

- Water- and dust-tight according to IP69K DIN 40050.
- A pre- assembled Quarter-Turn can be installed in the cutout.
- Cam can be delivered pre- assembled upon request.
- Grounding by single sided grounding nut.

Material:

- **Housing and insert:** stainless steel AISI 316 L
- **Grounding nut and serrated screws:** stainless steel
- **Seal:** Silicon, blue, FDA conform (Food and Drug Administration)



	Part-No.	packaging unit	see page
a) Quarter-turn (insert, housing, grounding nut, seal, serrated screw)	100-9503	6	
b) Cams L45mm / 1.772			10.16
b1) Cams L35mm / 1.378			10.16
c) Female key, hollow (Material: zinc die, blue powder coated)	204-0140.39-05010		

certificate
no. **NV 13090**
dated 27.06.2013

Translation

DGUV Test Certificate

Name and address of the holder of the certificate: (customer) **DIRAK Dieter Ramsauer Konstruktionselemente GmbH**
Königsfelder Str. 1
D 58256 Ennepetal

Name and address of the manufacturer: dto.

Product designation: **HD-Drehriegel**

Type: Drehriegel für Lochbild 20,1 x 22,5

Intended purpose: see associated test report

Testing based on:
Hygiene requirements:
GS-NV 2:2013/06 Principles for the testing of food processing machines
GS-NV 6:2013/06 Principles for the testing of hygiene requirements
Neunte Verordnung zum Produktsicherheitsgesetz
(Maschinenverordnung)
DIN EN 1672-2:2009

Remarks: The certificate refers to the conception of the product described in the associated test report.

In das DGUV Test-Zeichen ist außer der Bescheinigungs-Nr. auch der Hinweis "Hygiene geprüft" einzufügen.

The type tested complies with the test basis specified above.
The holder of the certificate is entitled to affix the DGUV Test-mark shown overleaf to the products complying with
the type tested, including the specification given under the heading 'remarks'.

The present certificate is valid until:
26.06.2018

Further provisions concerning the validity, the extension of the validity and other conditions are laid down in the Rules of Procedure for Testing and Certification of August 2012.

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Signature (Zertifizierer)

Postal address: Postfach 10 04 41 • 68136 Mannheim • Office: Dynamostraße 7-11 • 68165 Mannheim
Phone: 0621 4456-3430 • Fax: 0800197755316-625 • E-Mail: maschinensicherheit@bgn.de • www.pz.bgn.de
Our reference: 612.17 Bai/Rm • Produktschlüsselnummer: 91011